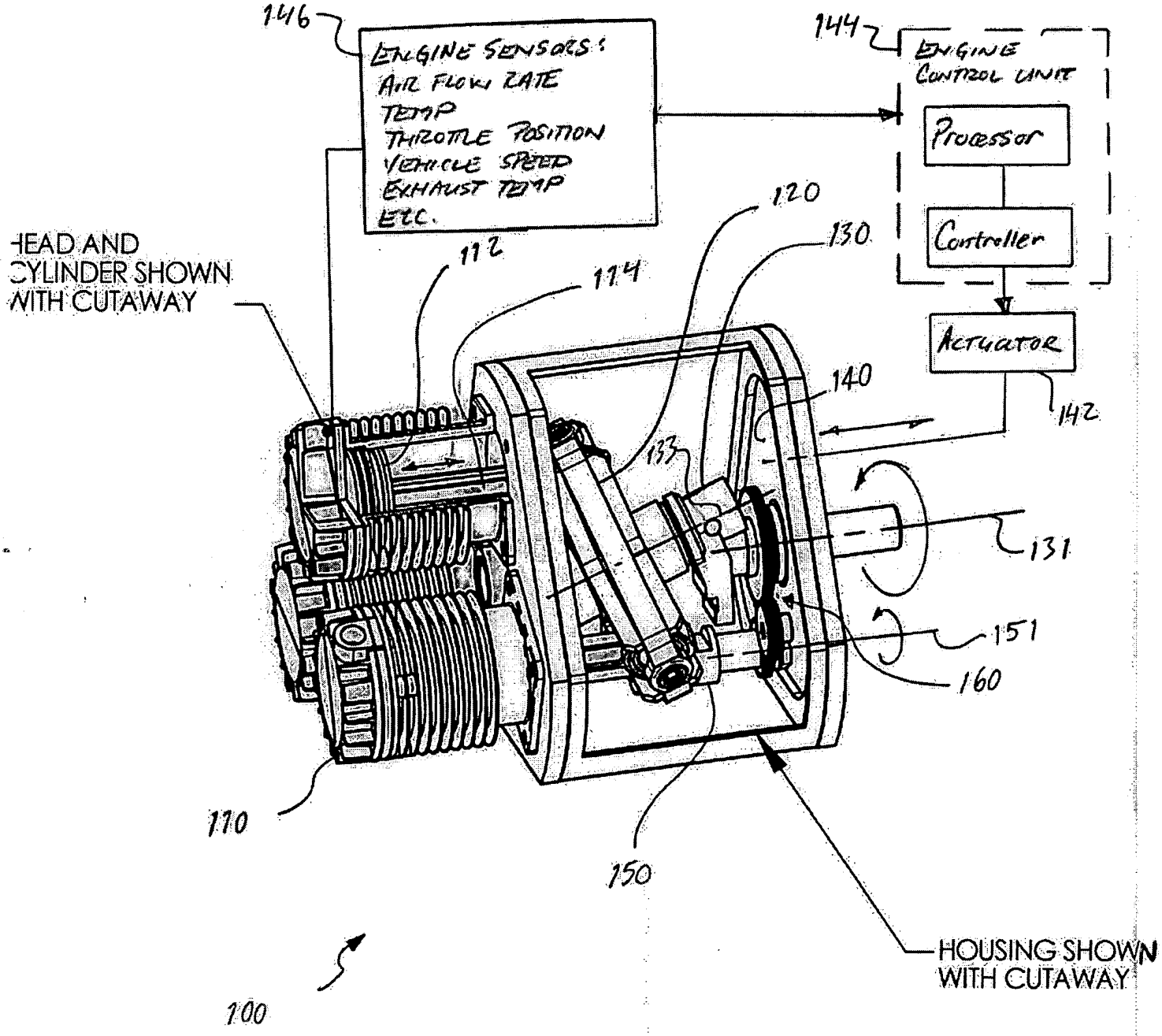


FIG 1

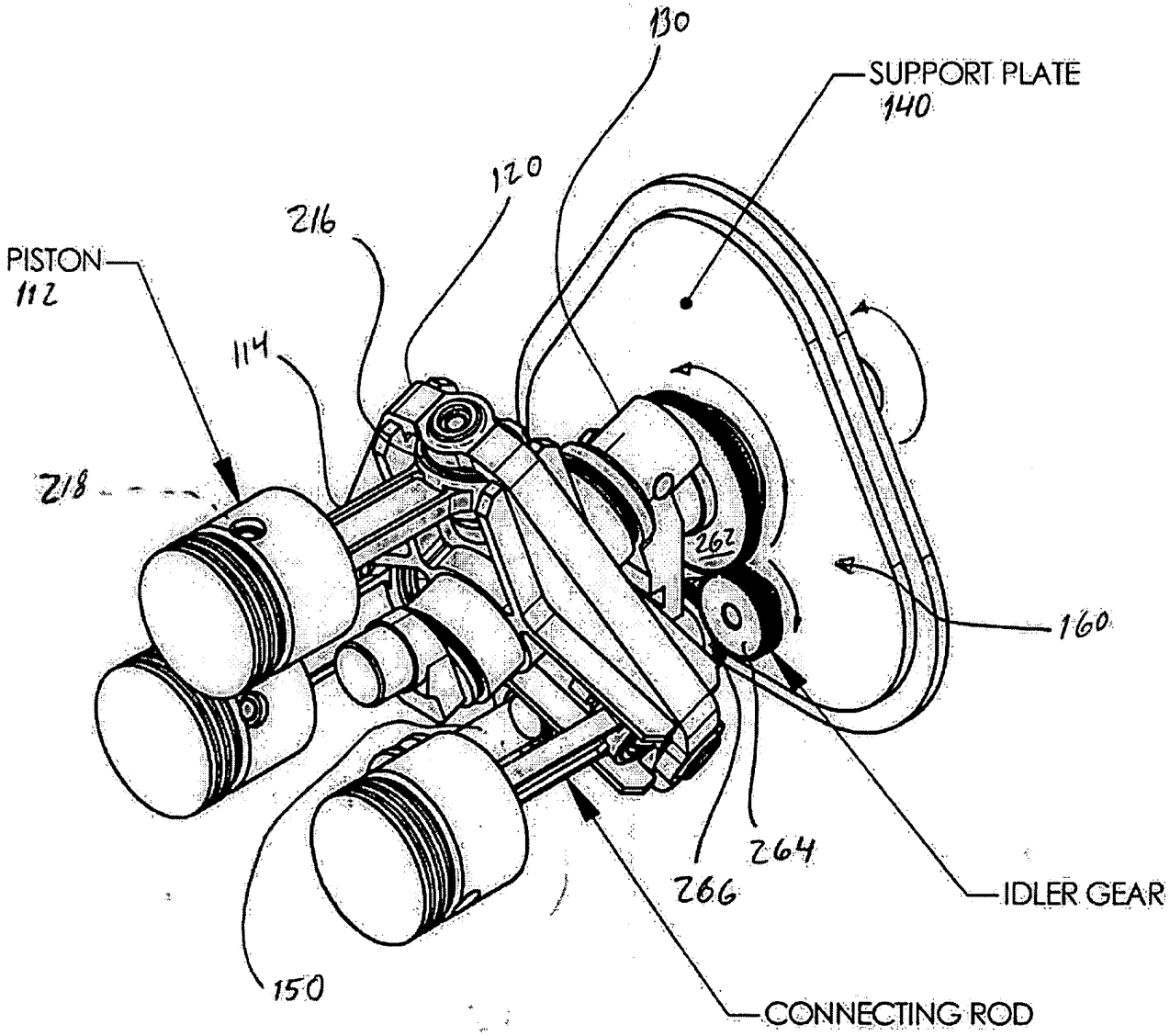
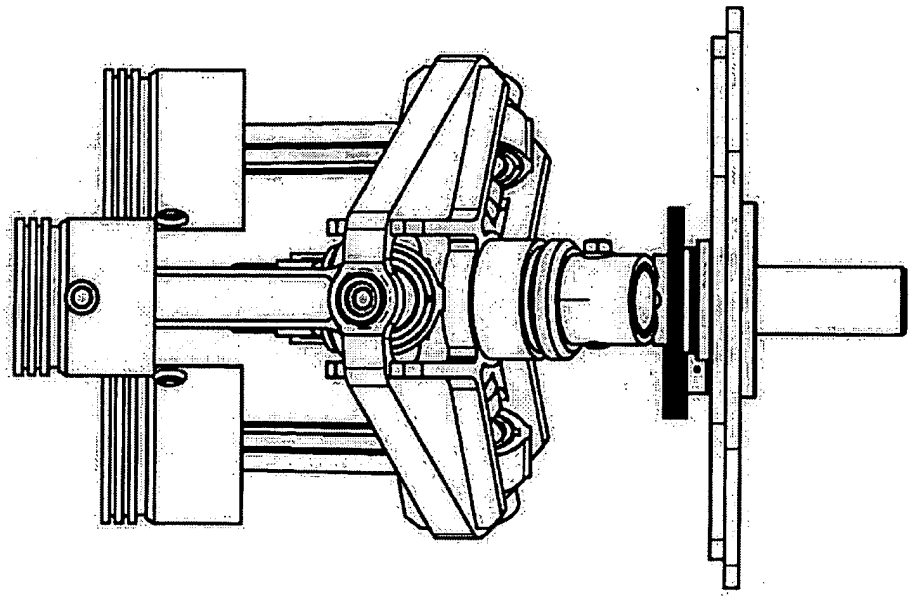


FIG 2



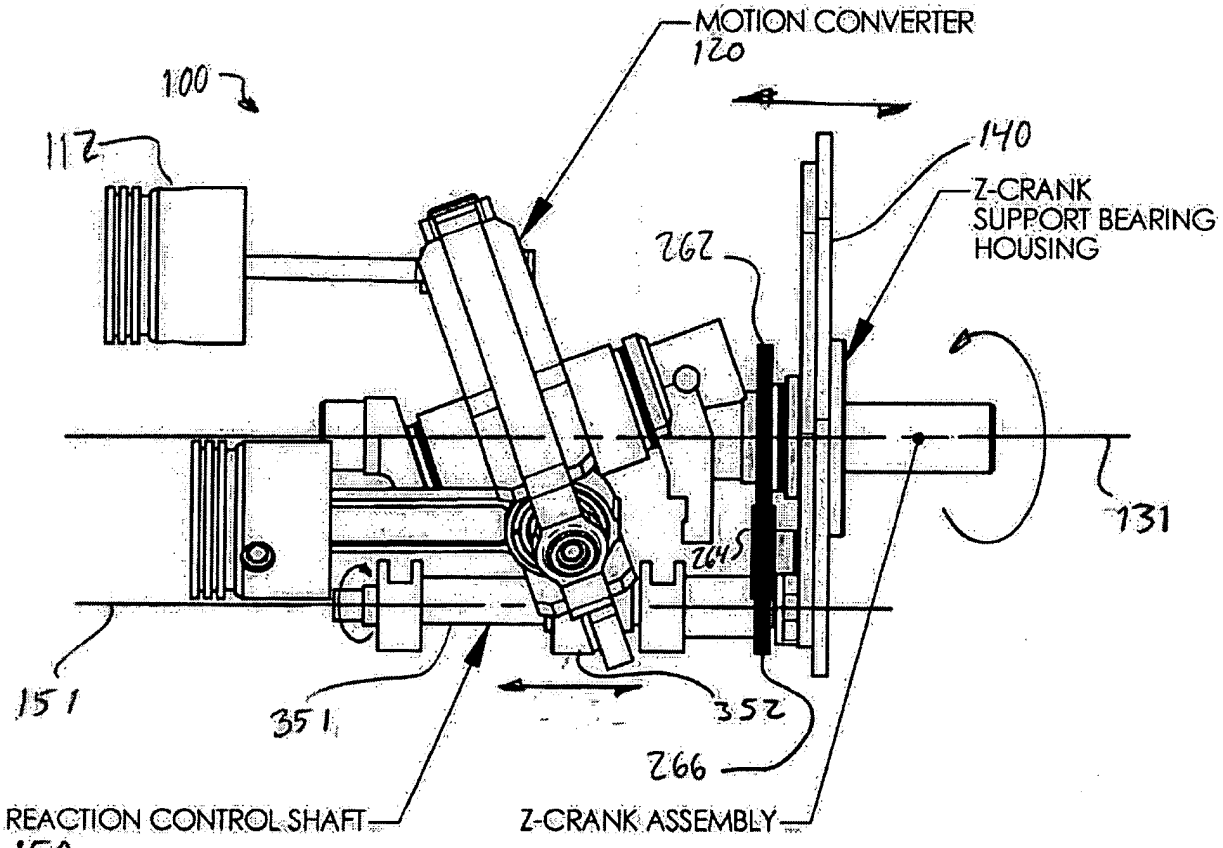


FIG 3

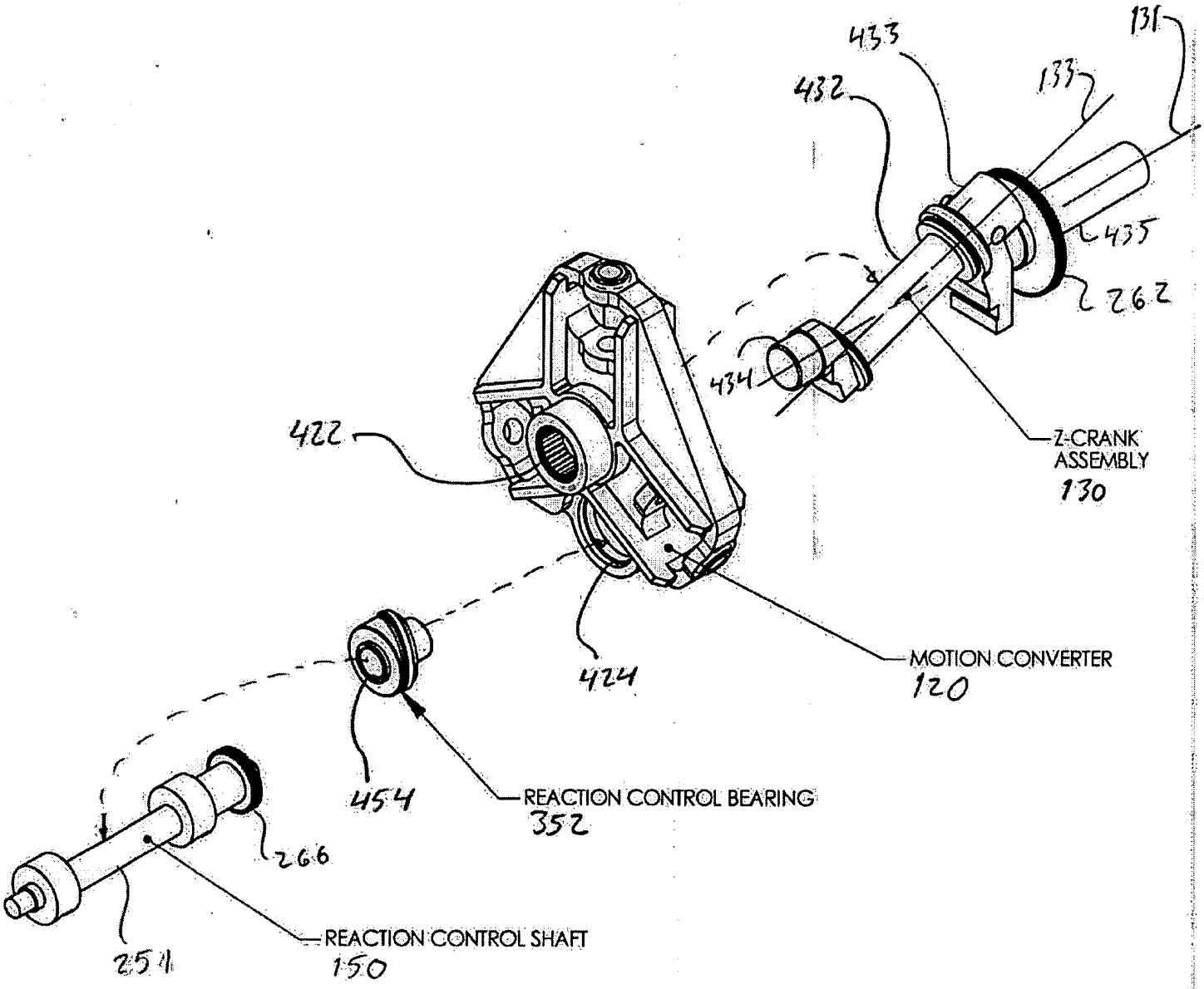


FIG. 4

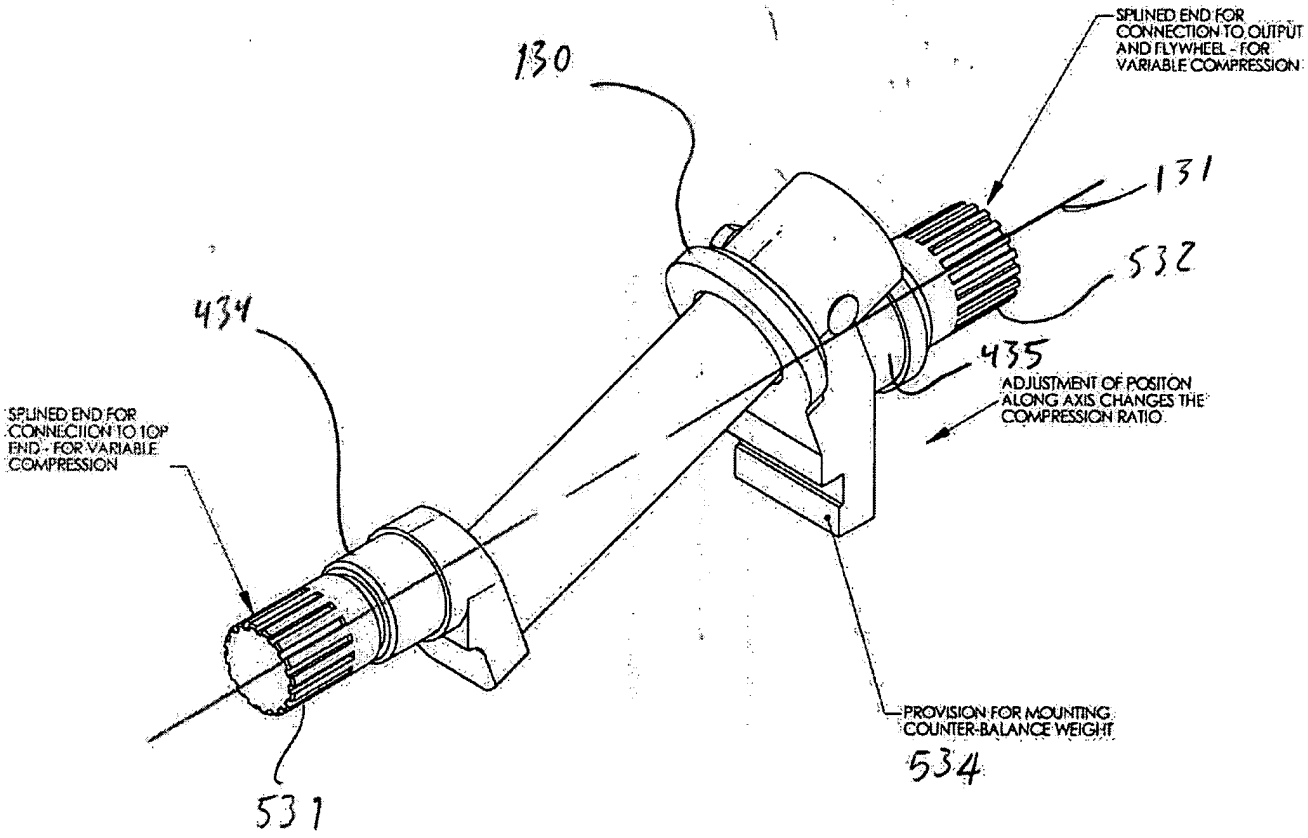


FIG 5

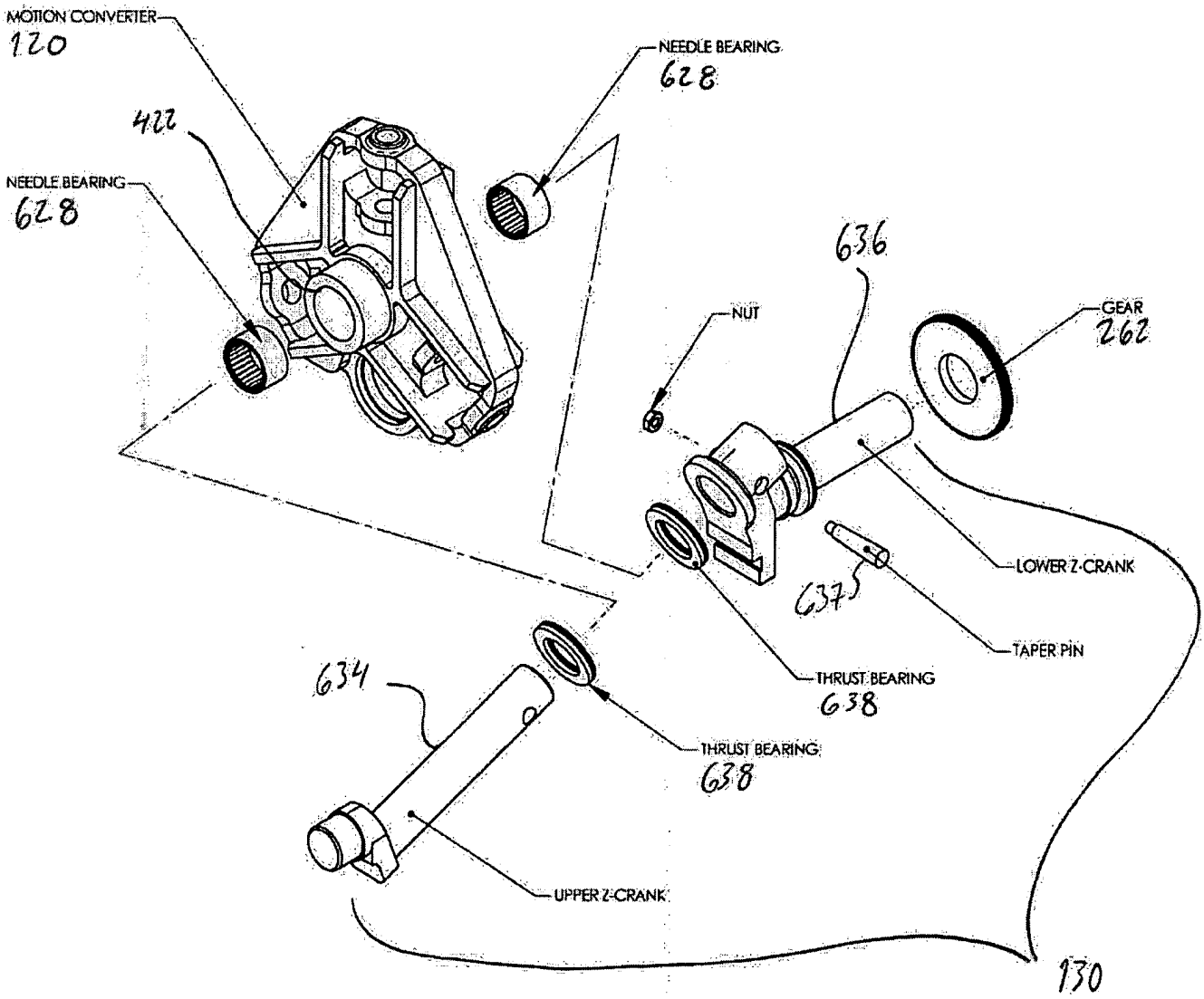


FIG 6

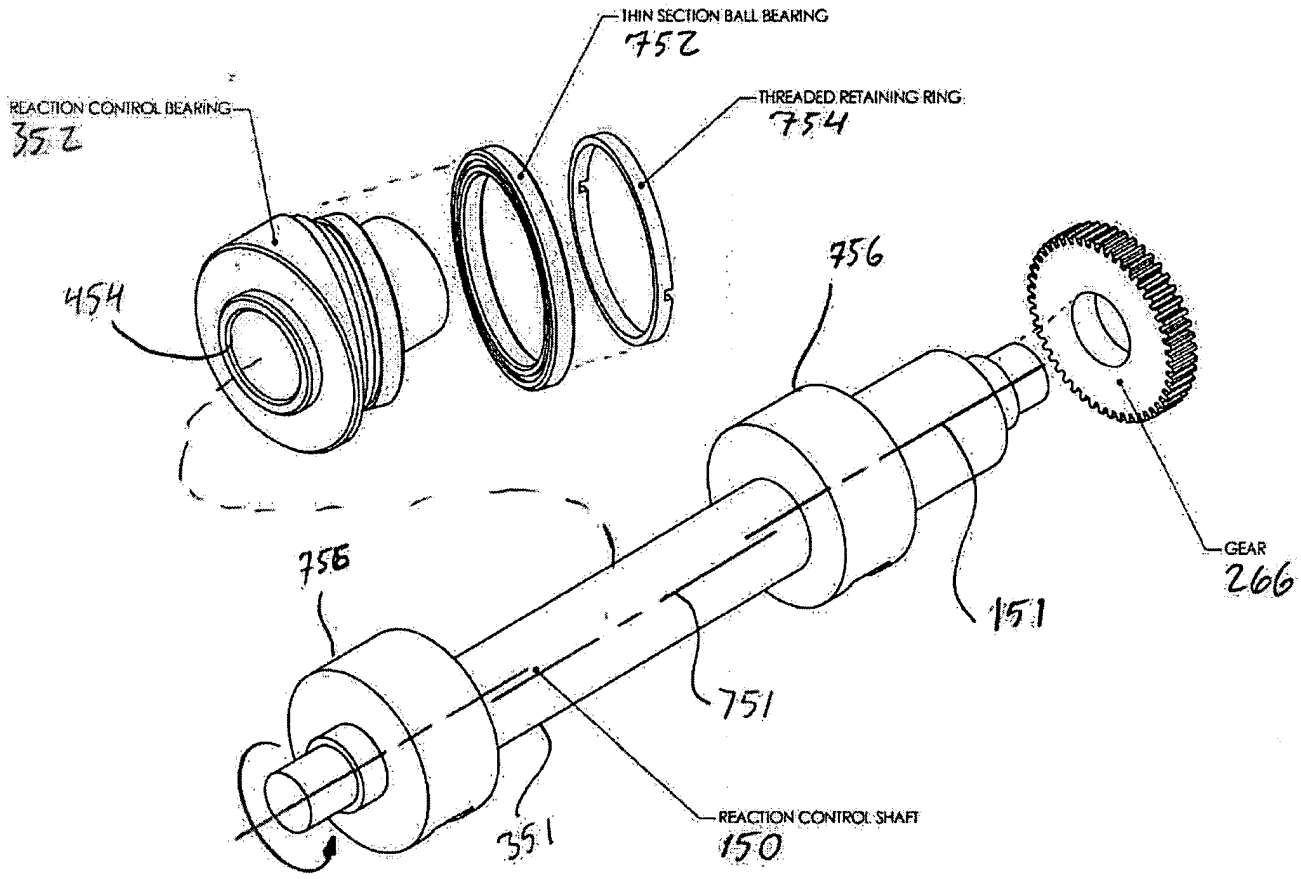


FIG 7

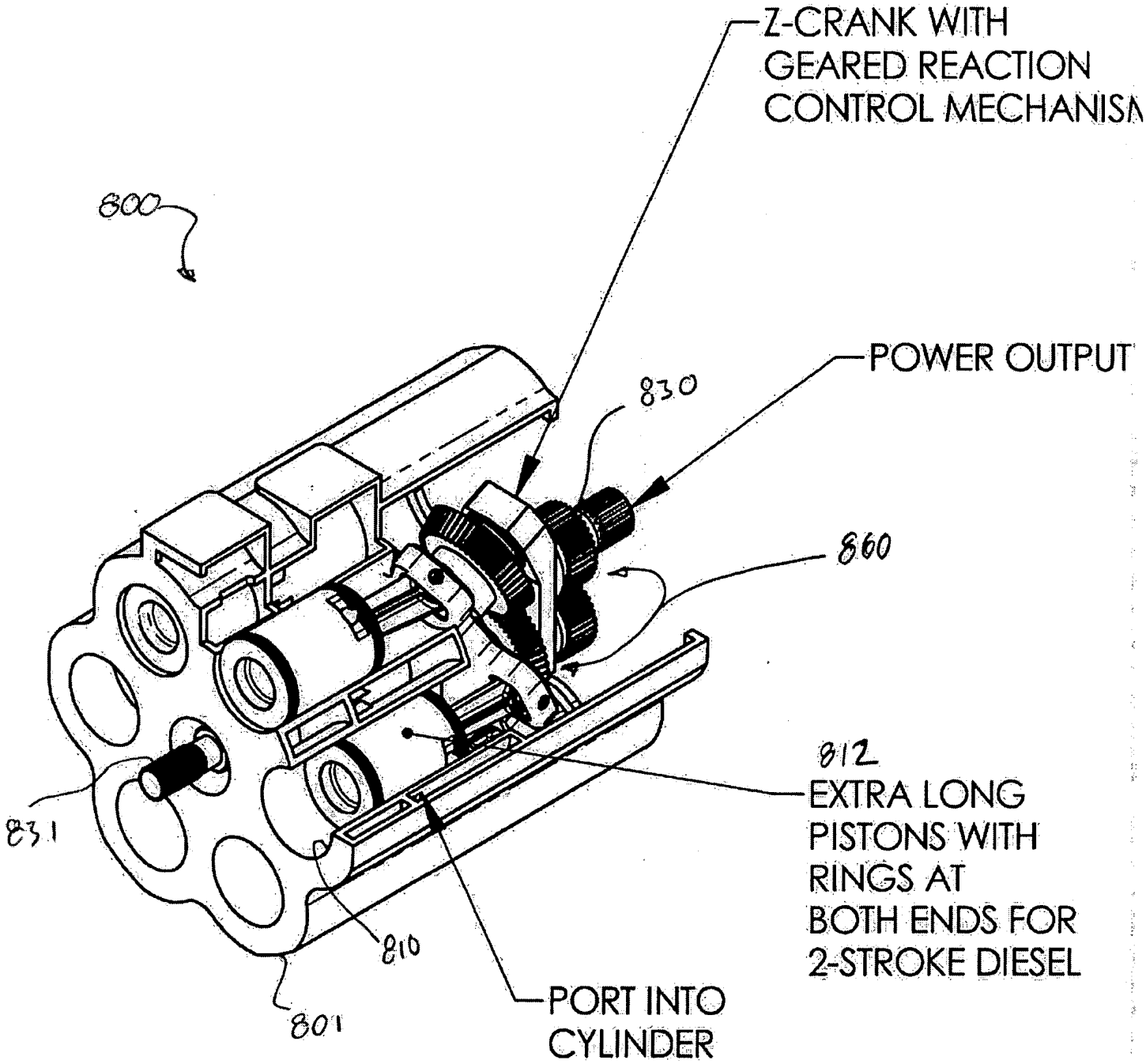


FIG 8

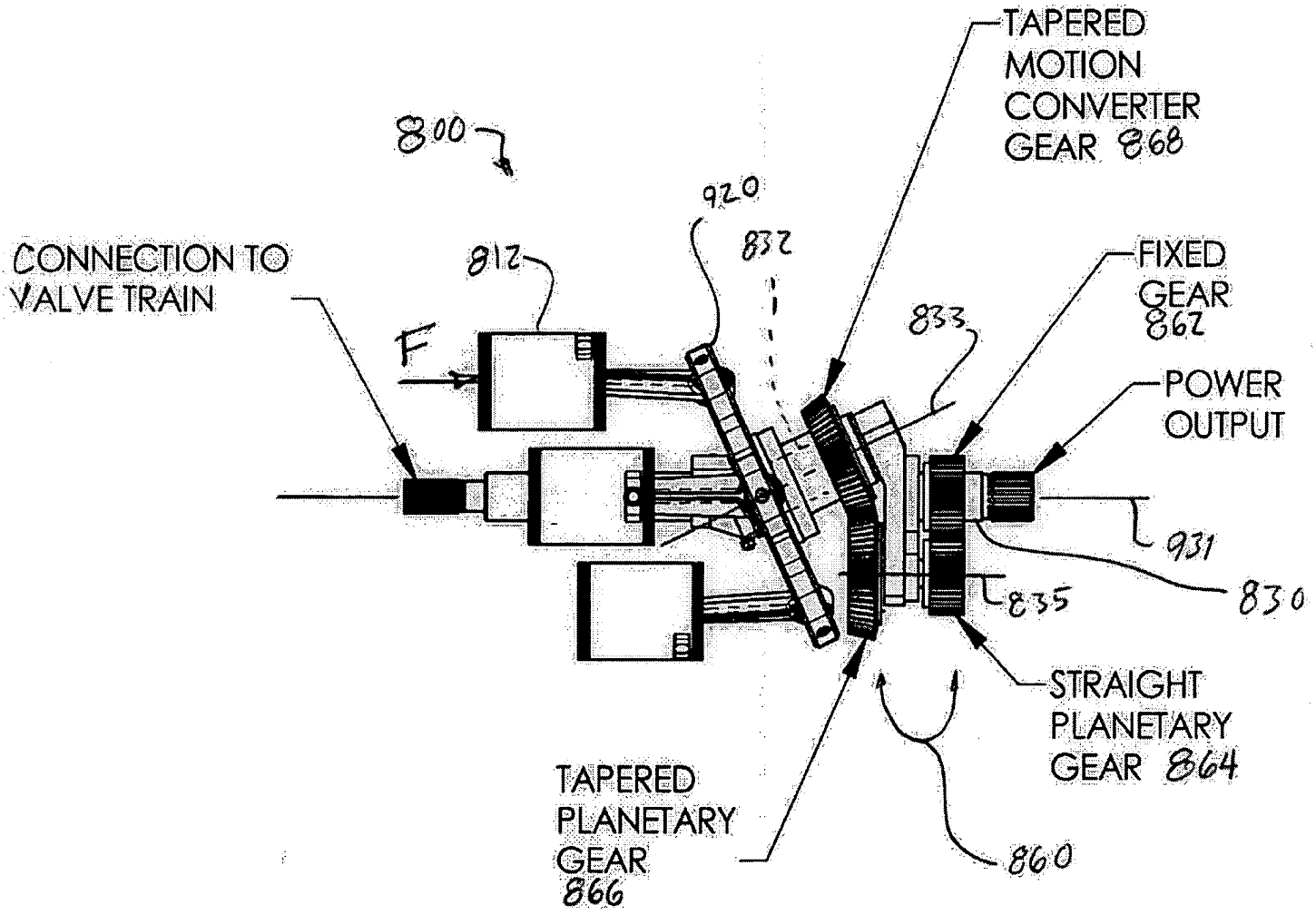


FIG 9

800

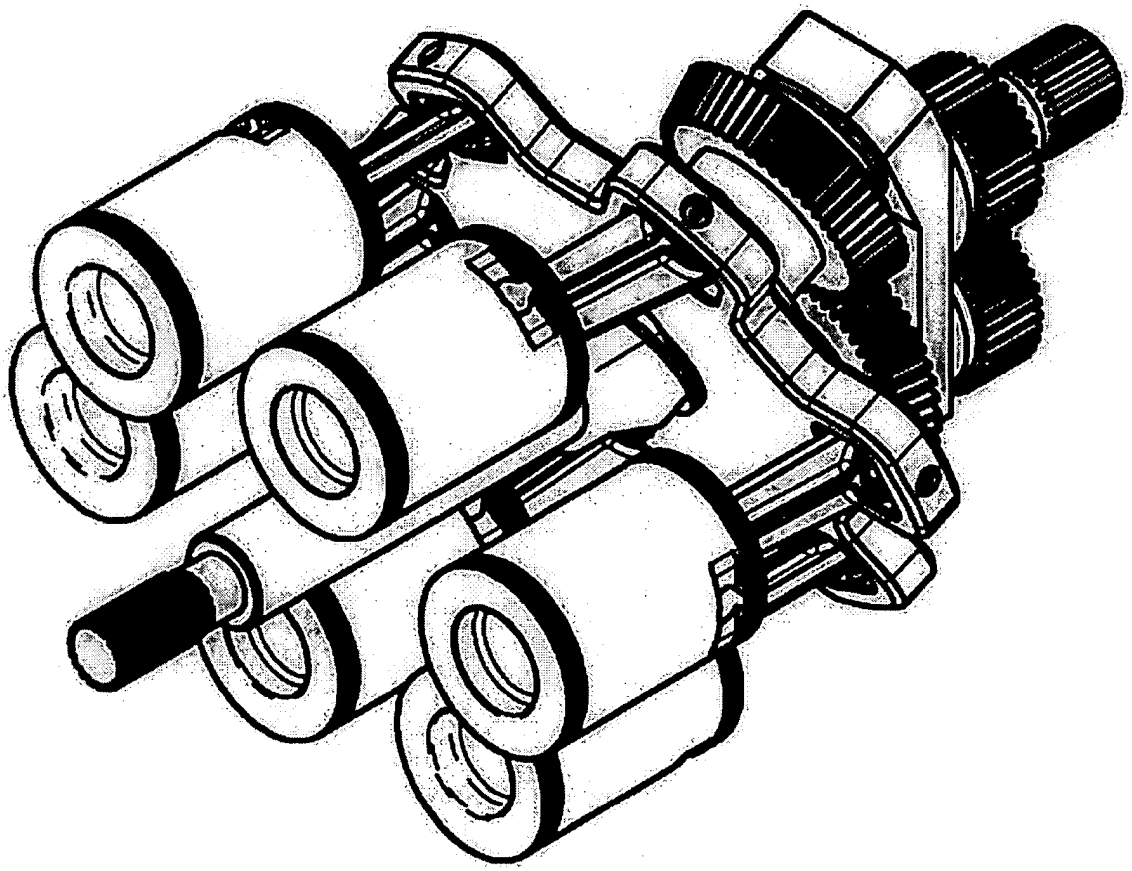


FIG 10

800

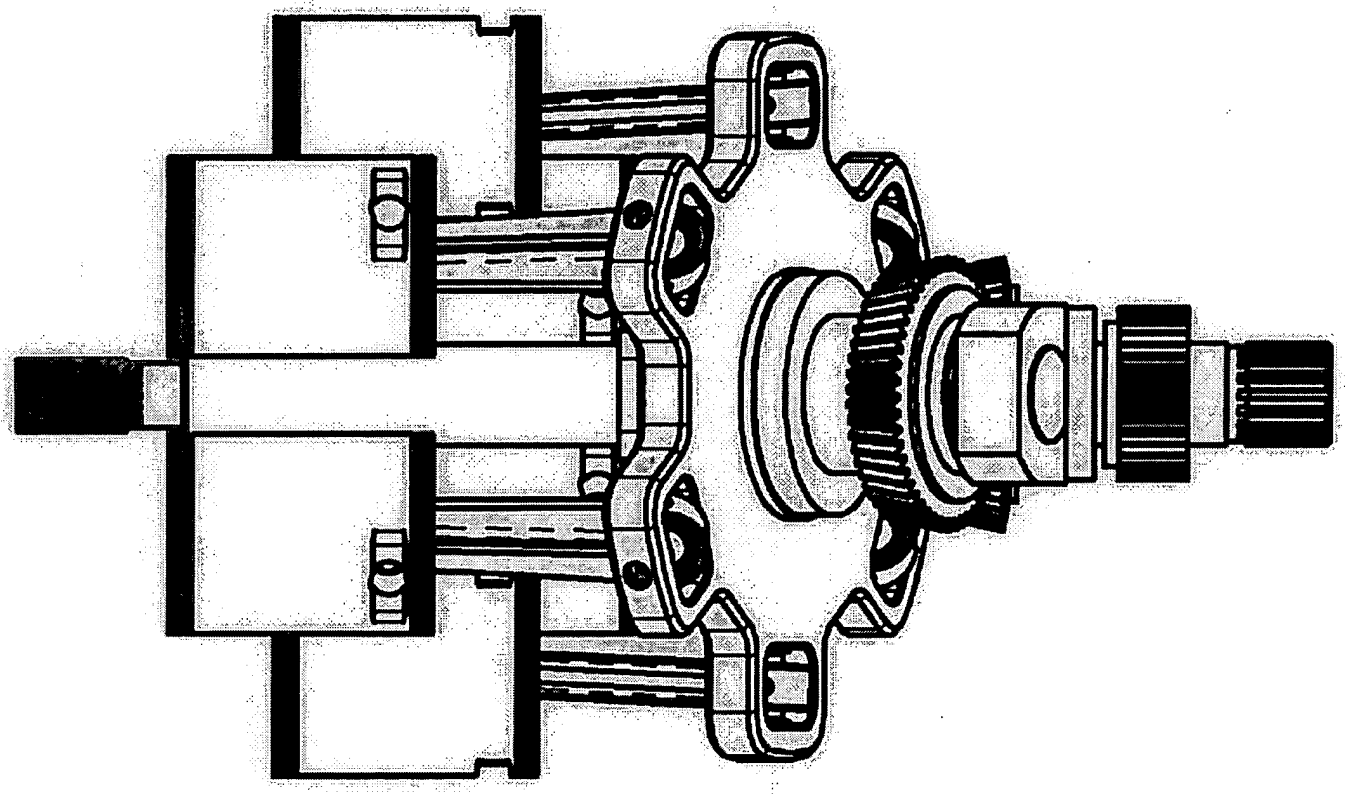


FIG 11

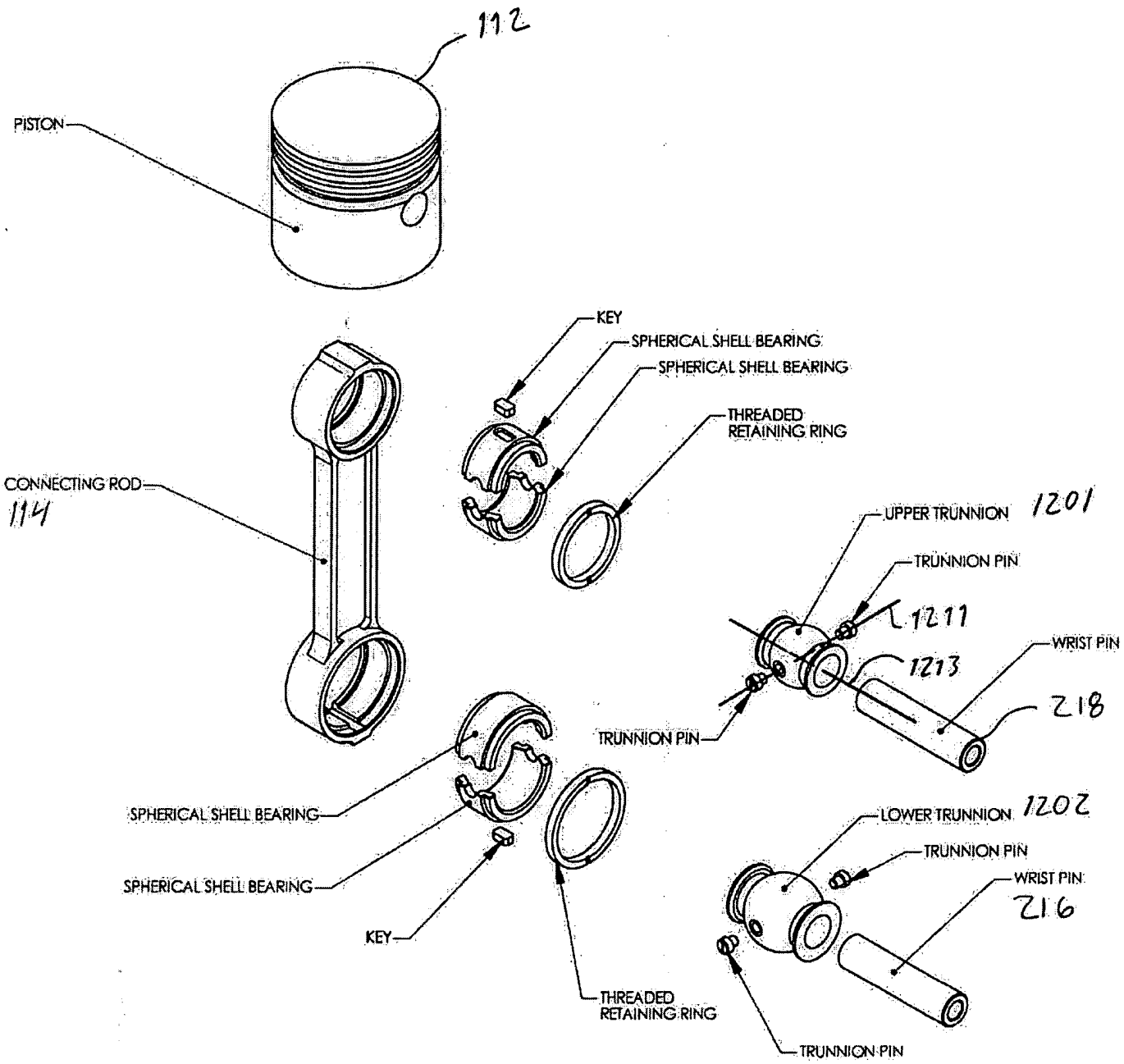


FIG 12

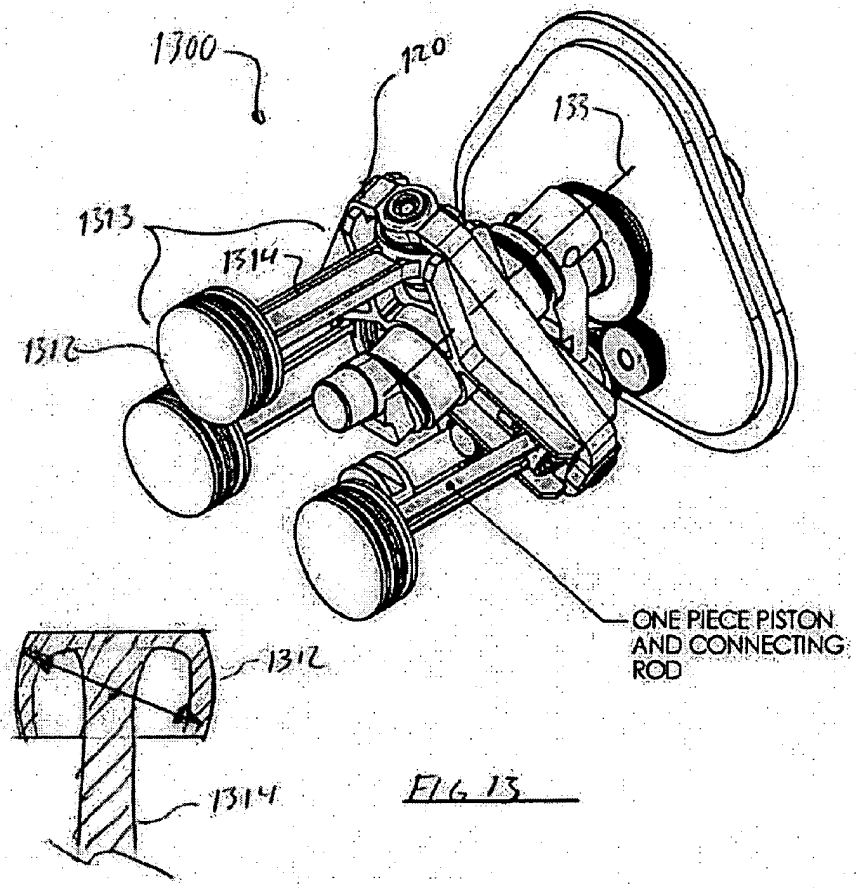
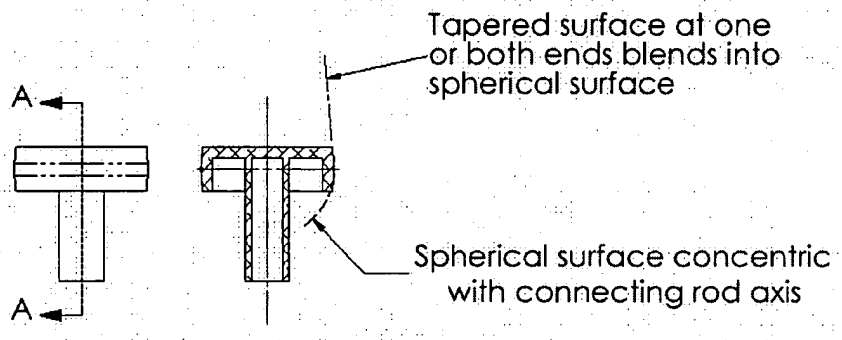


FIG 13



Note: grooves for piston rings omitted for clarity

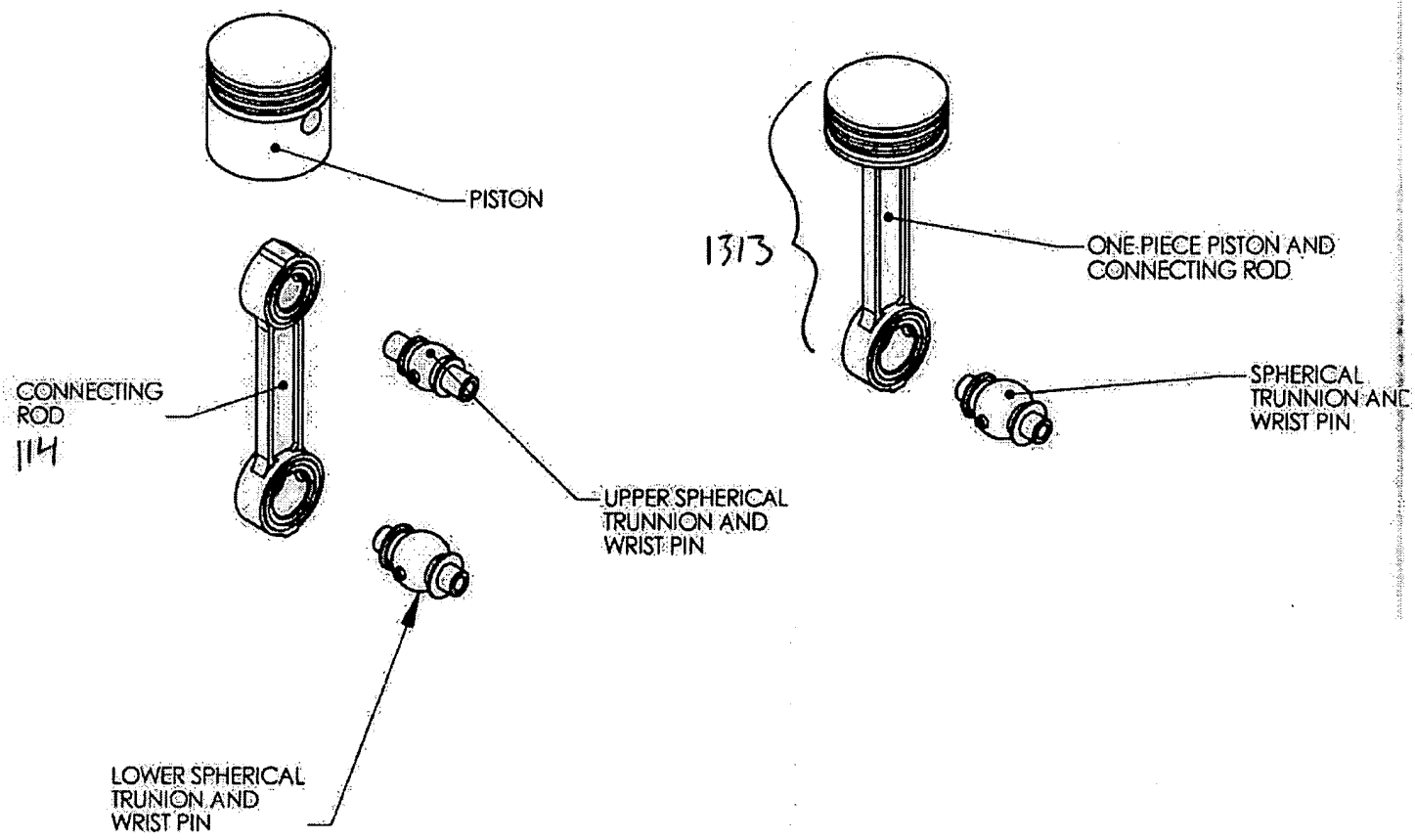


FIG 14

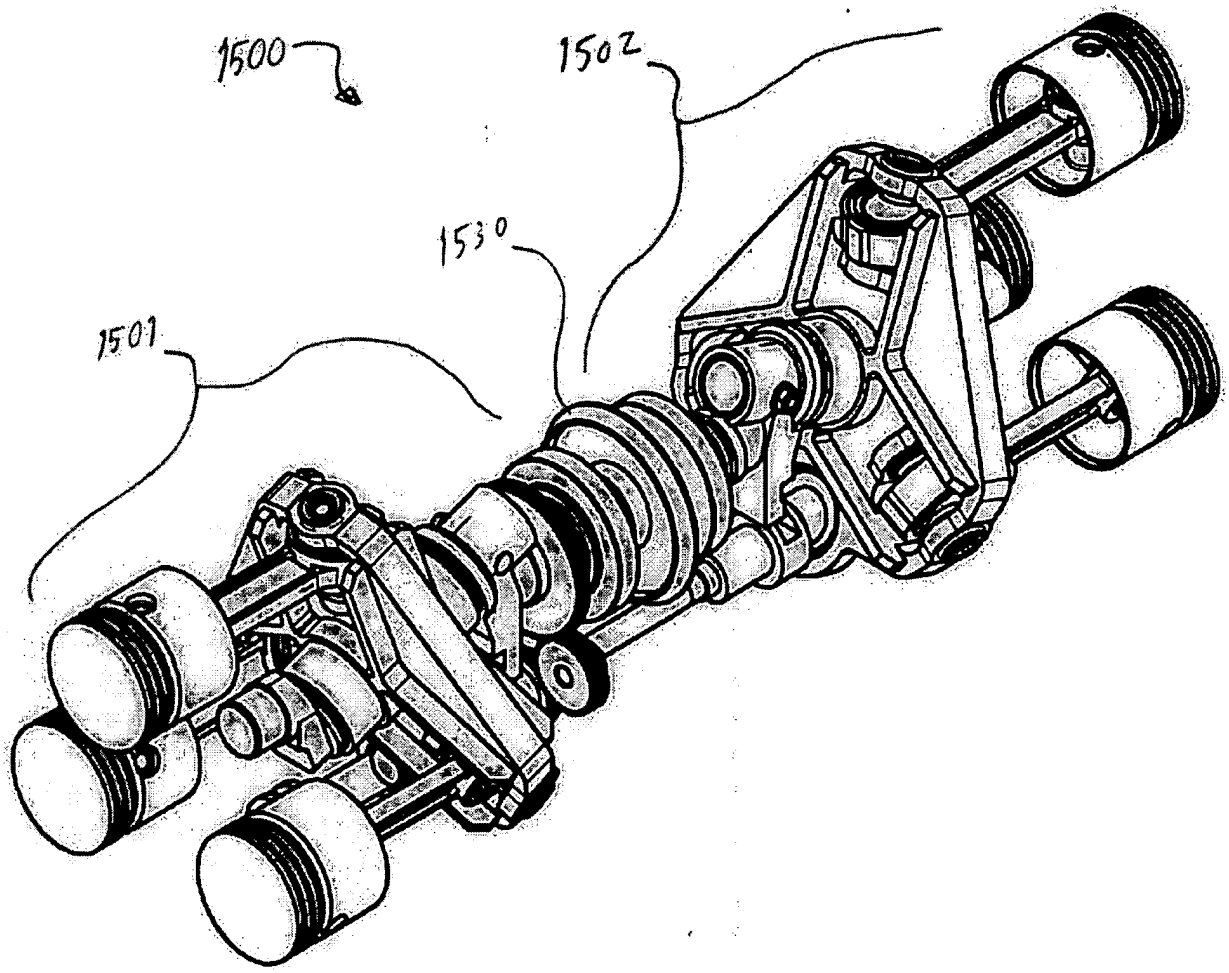
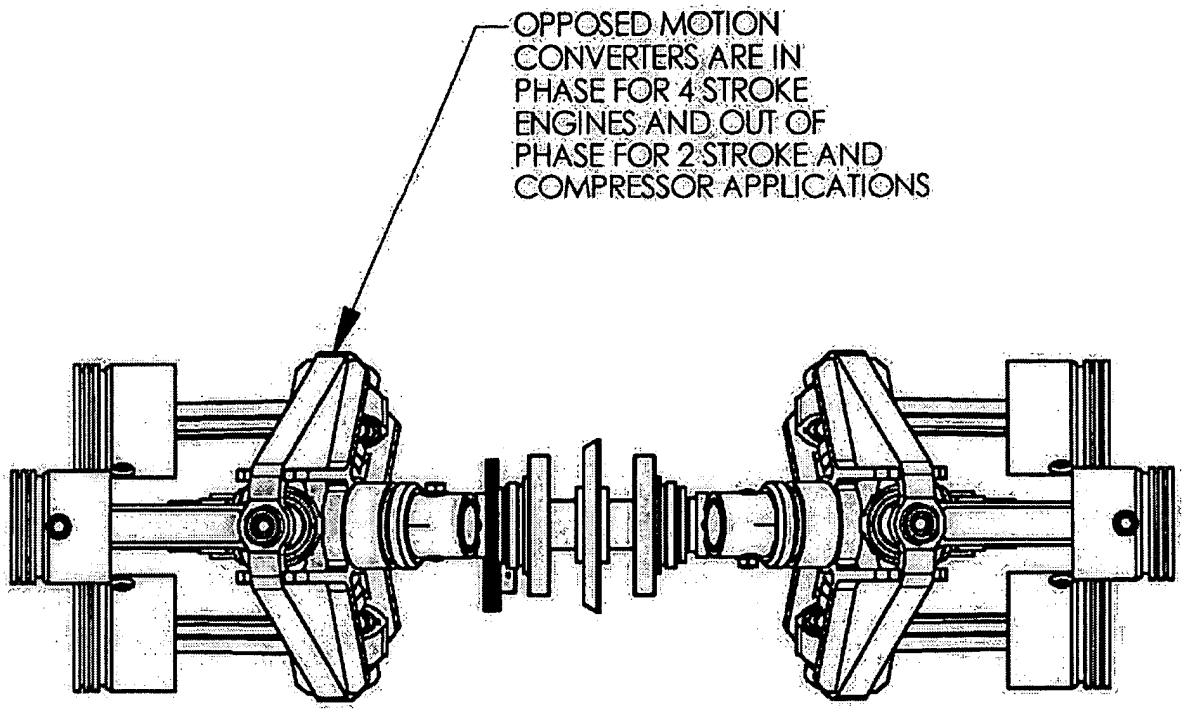


FIG 15



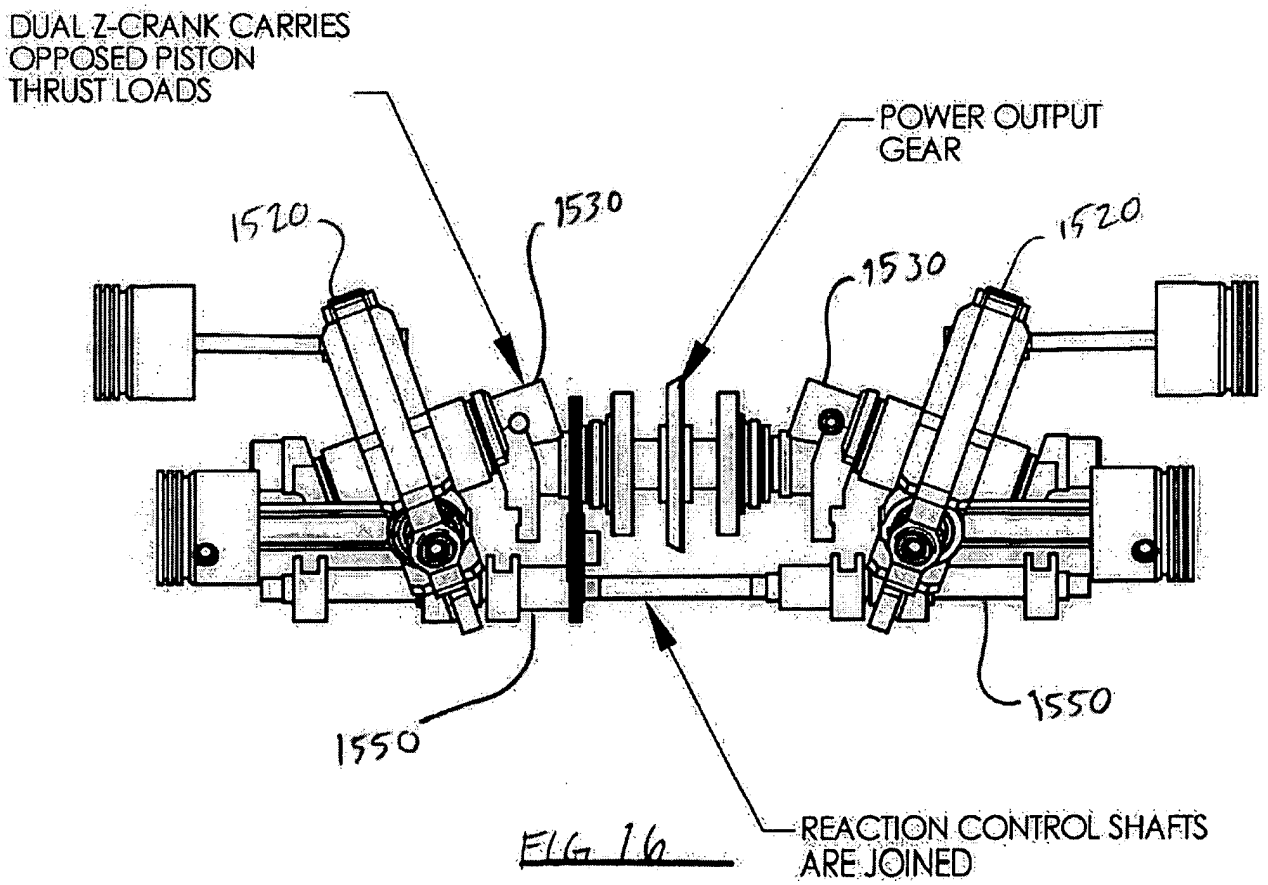


FIG 16

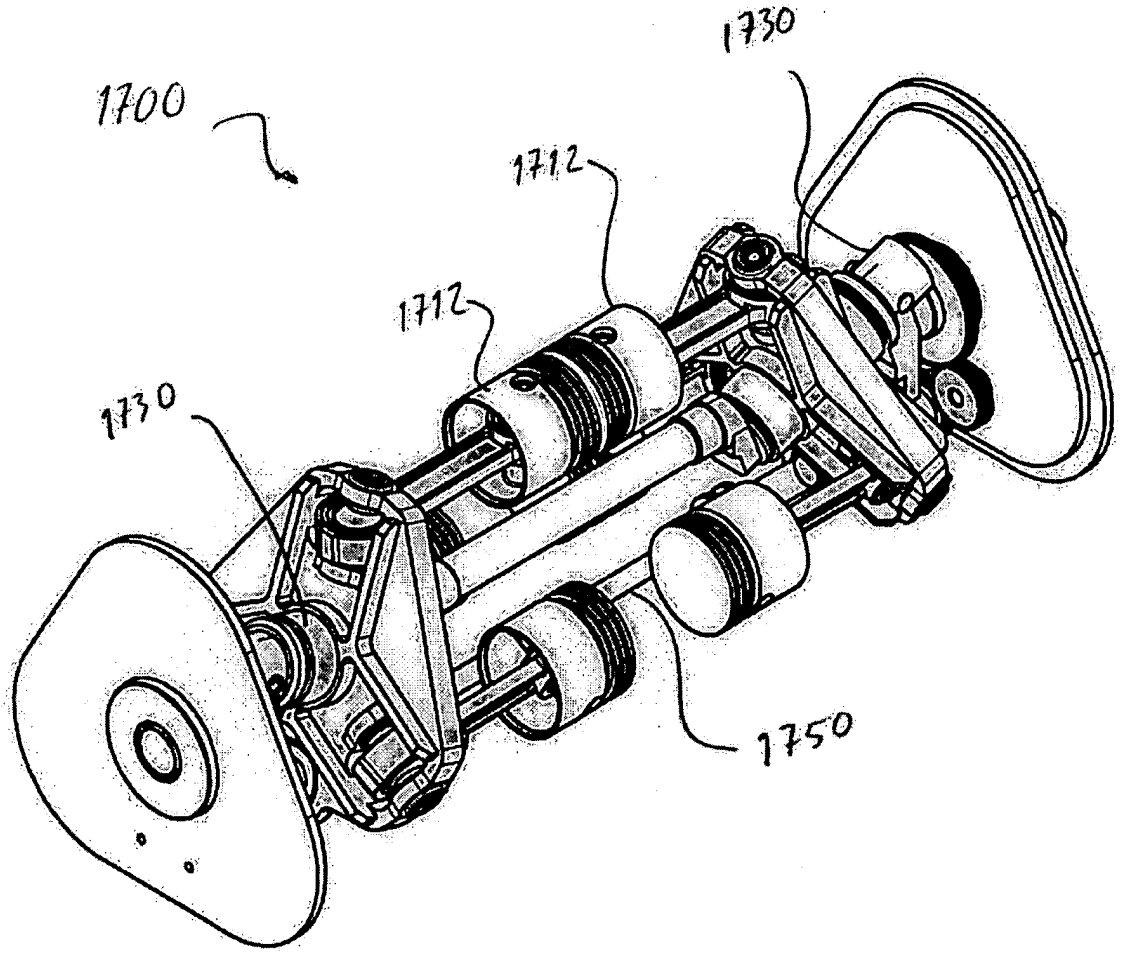


FIG 17

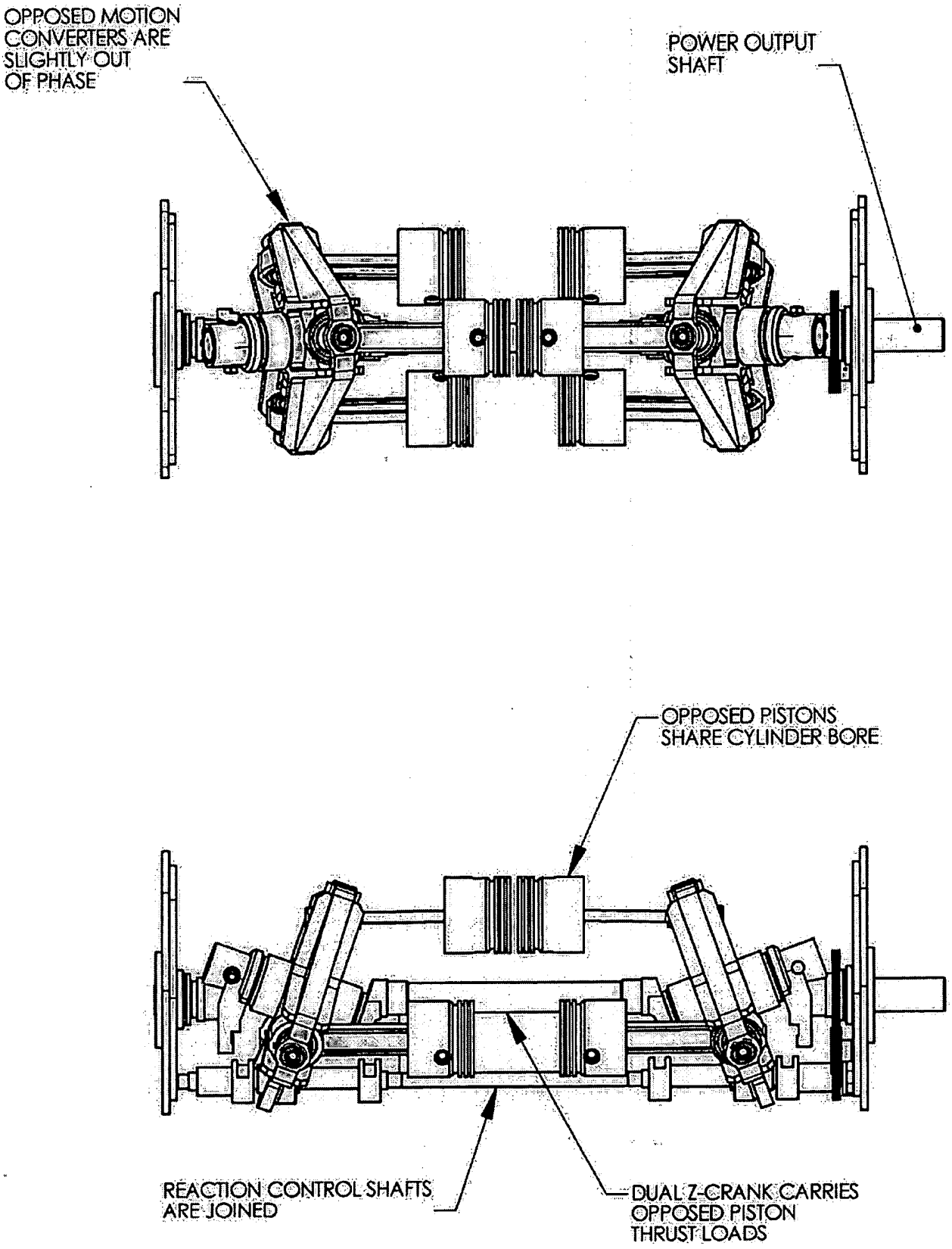


FIG 18